

Service and Capabilities Summary

Management System Design and Improvement

- Management Systems design, including:
 - Responsible Care®, RCMS®, RC14001®, ChemStewardsSM
 - Environmental: ISO 14001
 - Health and Safety: OHSAS 18001 and ANSI Z-10
 - Information Security: ISO 27001
 - Security Management
 - Energy Management
 - Quality: ISO 9001
 - Food Safety: ISO 22000
 - Supply Chain Security: ISO 28000
- Linkage/integration of EHS with quality, business, and operational processes
- Security vulnerability assessment and security planning
- Process and procedure standardization
- Training

Compliance Assurance Support

- Regulatory strategy
- Policy and regulatory innovation analysis
- Audit program design/implementation

Sustainability

- Benchmarking and performance measurement systems
- Life-cycle analysis
- Community and employee relations

Information Systems

- Document management and control
- Computerized auditing and inspections
- Database applications
- Software selection and implementation support
- Task management and tracking/reporting systems

Operating Cost Benchmarking and Resource Allocation

- Activity-based cost analysis
- Strategies for cost reduction/profit improvement
- Cost/benefit evaluation
- Regulatory cost impact analysis

Merger and Acquisition/Business Turn-Around Support

- Due diligence (risk and compliance)
- Phase I and II audits/implementation
- Negotiation strategy and support
- Opportunity analysis: EHS cost and risk reduction; compliance improvement and system integration; process and energy optimization
- Post-acquisition integration
- Management of transitional issues

Responsible Care®, Responsible Care Management System®, RCMS® and RC14001® are registered marks of the American Chemistry Council.

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Operations, Energy, Process, and System Optimization

- Strategic planning
- Business process improvement
- Raw materials usage improvement
- De-bottlenecking capacity
- Technology enhancement
- Workflow redesign/streamlining
- Pollution prevention/waste minimization
- Lean Manufacturing/management
- Energy management systems

Environmentally Impaired Properties Risk Assessment and Liability Management

- Business driven portfolio strategies for environmentally impaired properties
- Remediation/corrective action program and project strategies
- Environmental Reserves (Sarbanes-Oxley/SEC Reporting)
- Enterprise risk assessment and riskbased planning and design
- Site liability review and reduction strategies
- Regulatory strategy and negotiations
- Litigation support and Insurance recovery strategies
- Technology assessments and expert oversight
- Contractor management and construction management
- Due diligence, risk assessment, and negotiations

Sarbanes-Oxley Support

- Streamlining of internal controls
- Integration with operations
- Liability estimating and reporting systems
- Compliance assurance process
- Due diligence

Program and Project Management

- Organizational development: team building, alliance management, facilitation, and conflict resolution
- Outsourced program and project development
- Third party oversight/expert support
- Planning and scheduling
- Siting and permitting strategies
- Purpose-based design and value engineering
- Vendor selection/management
- Performance measurement

Building Science

- Building science consulting
- Moisture problem resolution—existing and new buildings
- Energy efficiency
- Training and technical expert support for litigation
- Project and construction management
- Commercial building design and construction and review reporting for insurance